



# Arengutest vesinikuenergeetikas

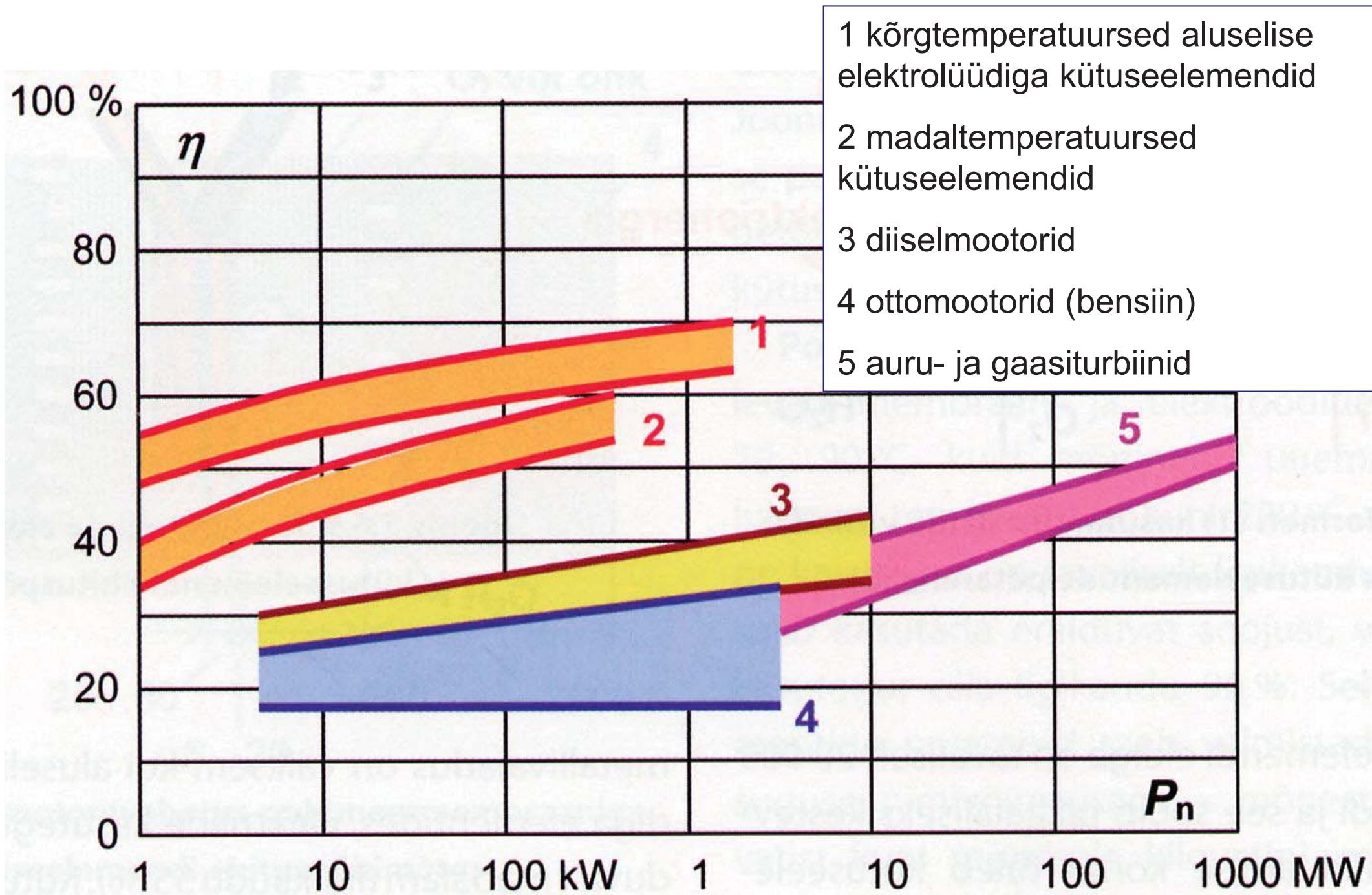
E.Lust, Keemia instituut,

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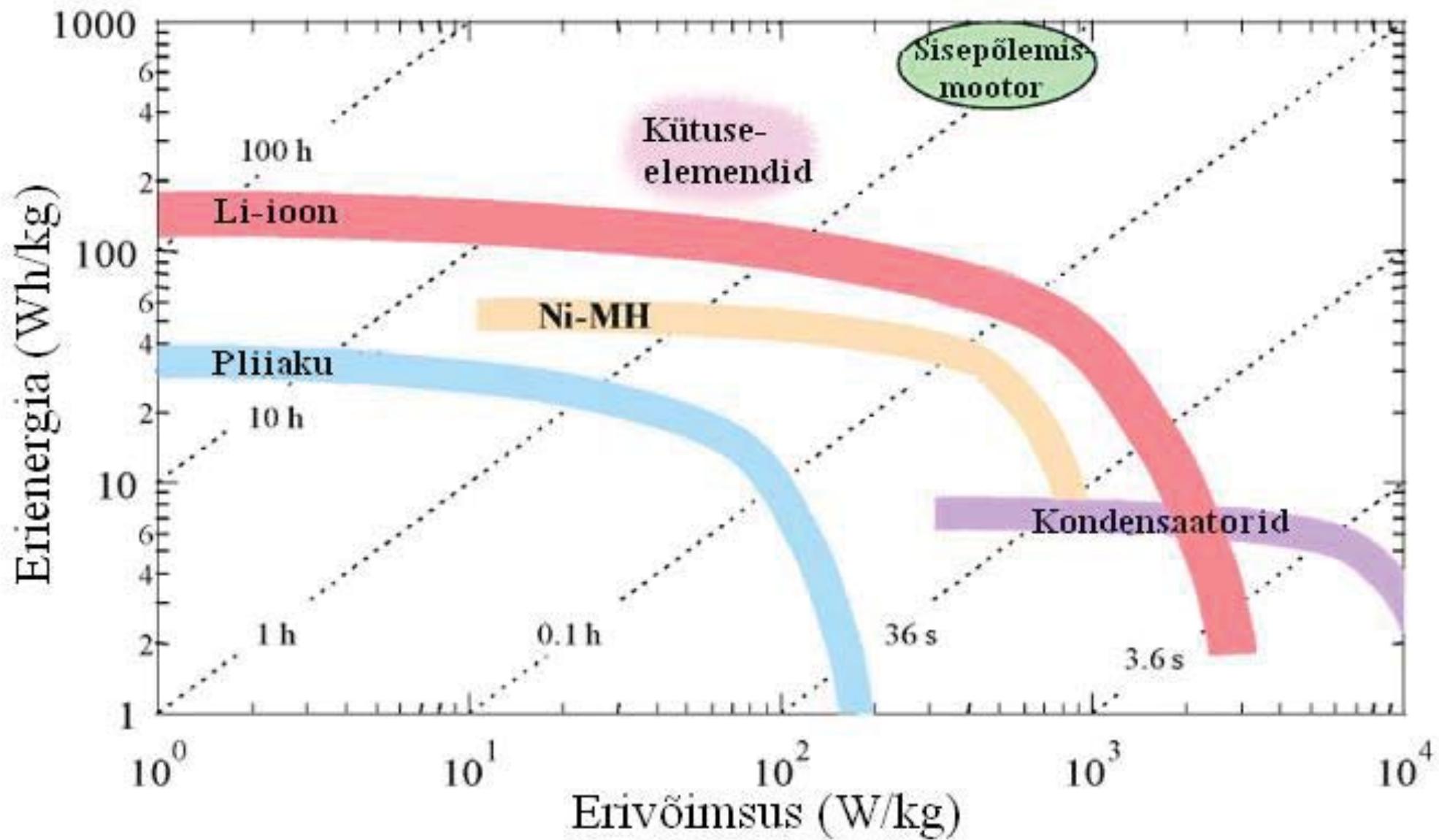
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TEUK XIX, 2. november, 2017

# Energiamuundurite kasuteguri olenevus nimivõimsusest



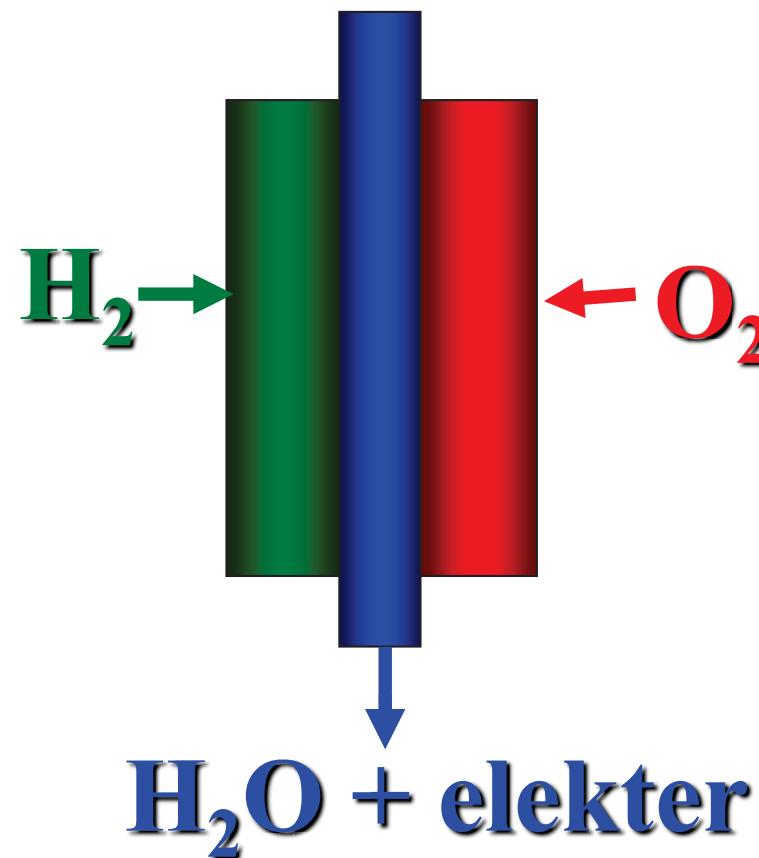
# Erinevate energiaallikate Ragone graafikud.



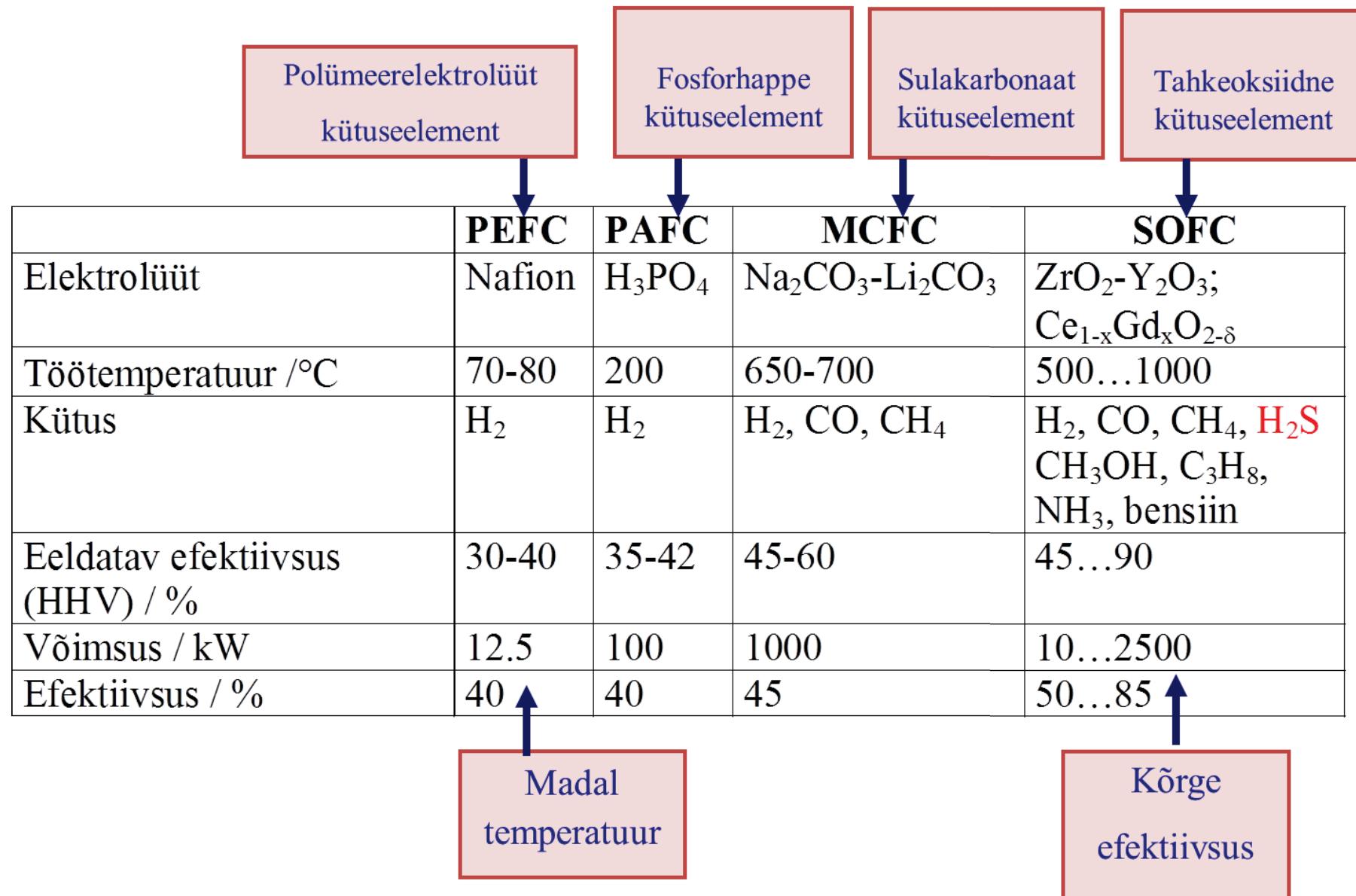
# Kütuseelemendid

$$\Delta E^0 = -\Delta G/nF = (RT / nF) \ln K_a$$

$$\Delta G = \Delta H - T\Delta S$$



# Erinevate kütuseelementide võrdlus



# Vesiniku ja bensiini energia muundamise efektiivsuse võrdlus

## Vesinik

Allikas: Vesi

Varud: Löputud

Taastuv: Jah

Süsini jalajälg: Puudub

Kg hind: 1-1,8\$

Tootmistehase hind: 700-3500/bpd

1kg H<sub>2</sub> kütuseelemendiga auto

sõiduulatus: 81miili

Täiendavad keskkonnamõjud: Ei

## Bensiin

Allikas: Toornaftha

Varud: Piiratud

Taastuv: Ei

Süsini jalajälg: Jah

Galloni hind: 2-3\$

Tootmistehase hind: 1000-5000/bpd

1 galloni bensiini auto

sõiduulatus: 18-31 miili

Täiendavad keskkonnamõjud: Jah

## Energia vajadus elektrolüüsil:

1kg H<sub>2</sub> → 32,9 kWh<sub>el</sub>/kg (normaalrõhu elektrolüüs)

1kg H<sub>2</sub> → 60 kWh<sub>el</sub>/kg (kõrgrõhu elektrolüüs)

Eeldusel, et piigiväline elekter maksab 0,03\$/kWh, siis:

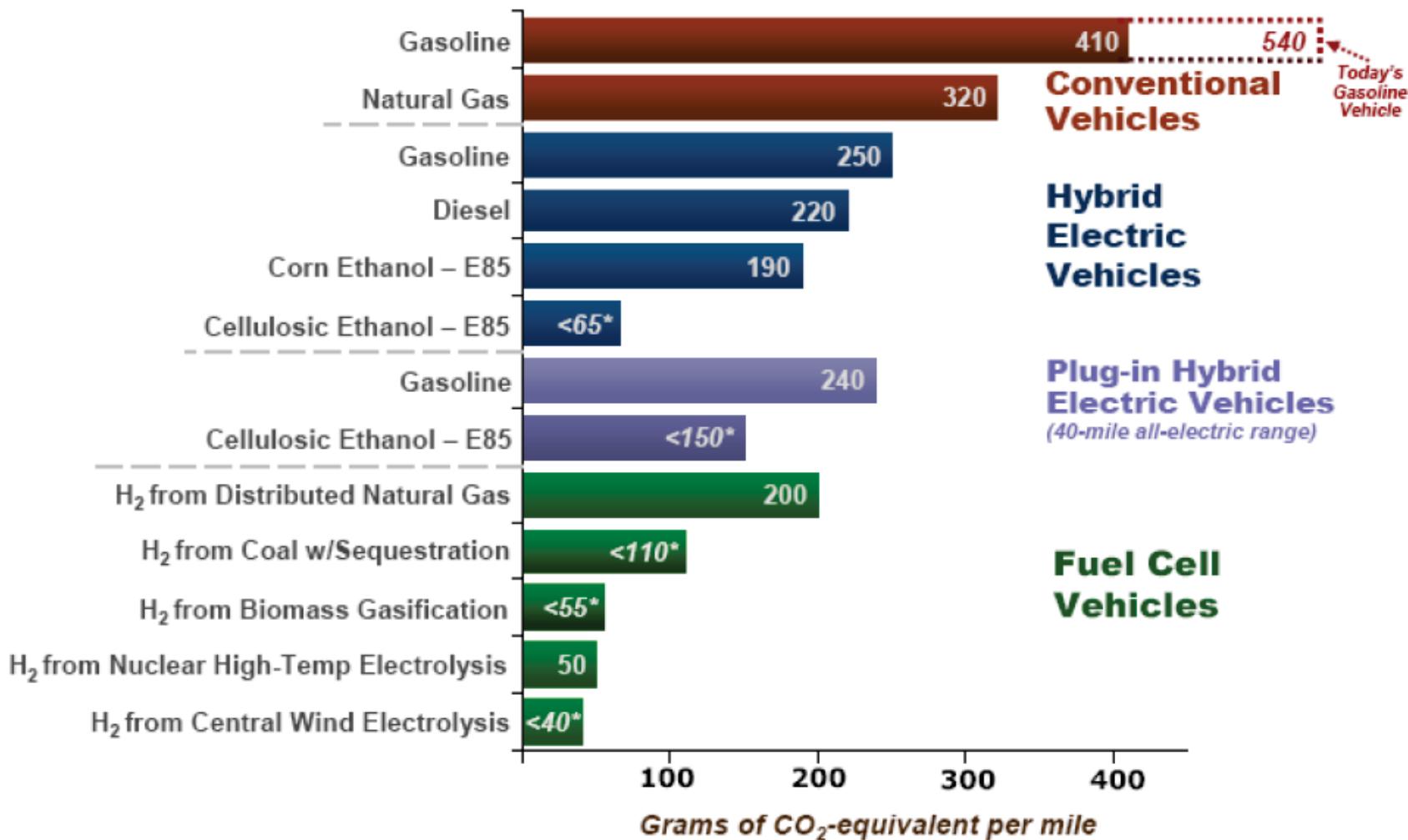
H<sub>2</sub> hind on 1 - 1,8\$/kg. Kui 0,06\$/kWh, siis 2-3,6 \$/kg ja see hind pole tegelikult üldsegi konkurentsivõimeline.

1 kg H<sub>2</sub> sisaldab sama palju energiat kui 1 gallon (3,785 liitrit) bensiini



# Well-to-Wheels Greenhouse Gas Emissions

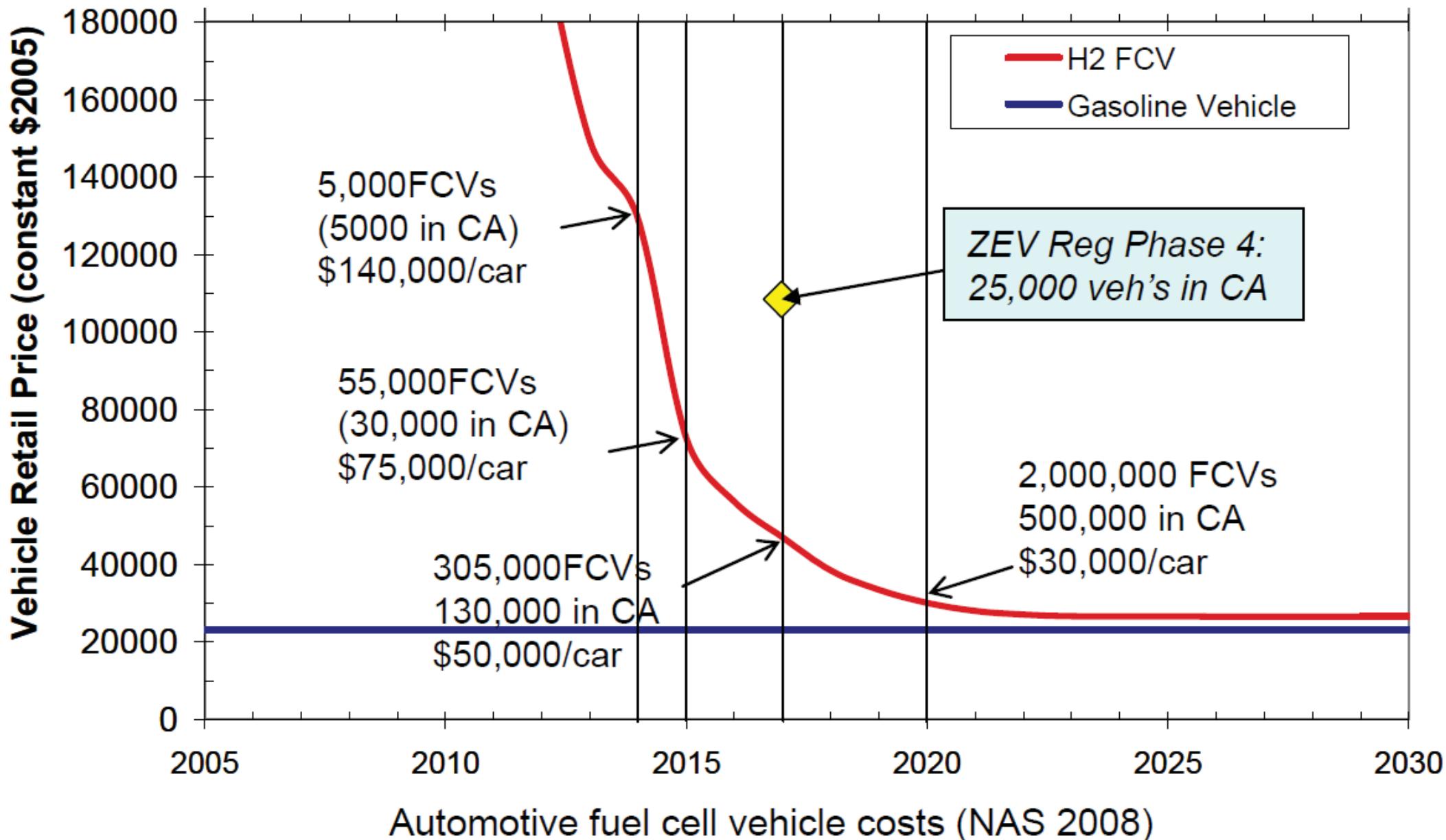
(direct emissions, based on a projected state of the technologies in 2020)



\*Net emissions from these pathways will be lower if these figures are adjusted to include:

- The displacement of emissions from grid power-generation that *will* occur when surplus electricity is co-produced with cellulosic ethanol
- The displacement of emissions from grid power-generation that *may* occur if electricity is co-produced with hydrogen in the biomass and coal pathways, and if surplus wind power is generated in the wind-to-hydrogen pathway
- Carbon dioxide sequestration in the biomass-to-hydrogen process

Well to wheel performance of FCVs relative to other alternatives  
(Reference: U.S. DOE 2009)



### 3. FCEV and HRS Deployment



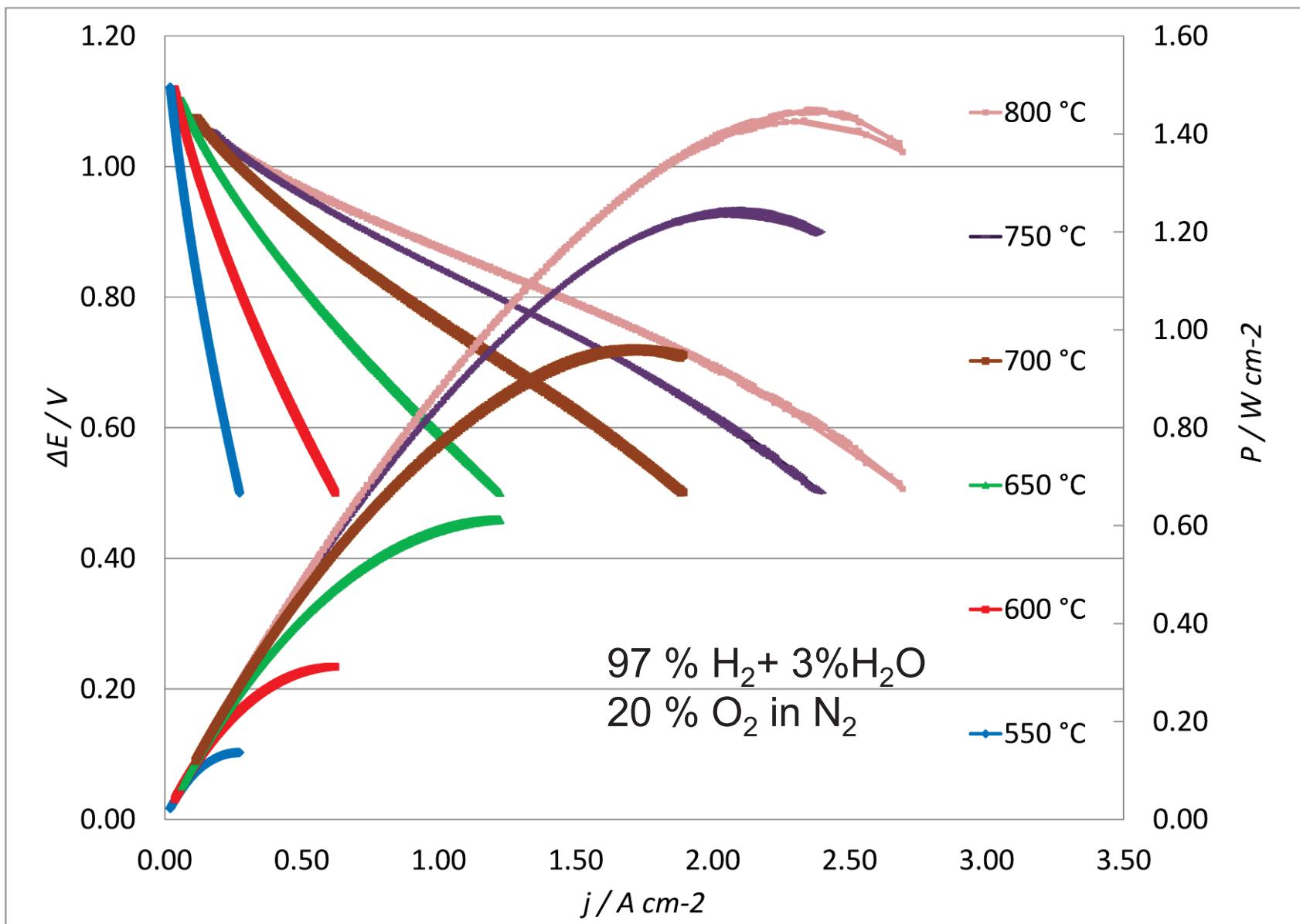
#### Automakers' Worldwide Cooperation

Toyota = BMW	Nissan = Daimler = Ford	Honda = GM
(announced on Jan 24, 2013) - Agreed on joint development of a fundamental fuel-cell vehicle system aiming for next-generation in 2020. - Launch of FCVs in 2015  	(announced on Jan 28, 2013) - Agreed on joint development of common fuel cell electric vehicle system. - Launch of mass-production FCEVs in 2017  	(announced on July 2, 2013) - Agreed on joint development of fuel cell system and hydrogen storage technologies, aiming for next-generation in 2020. - Launch of FCVs in 2015  

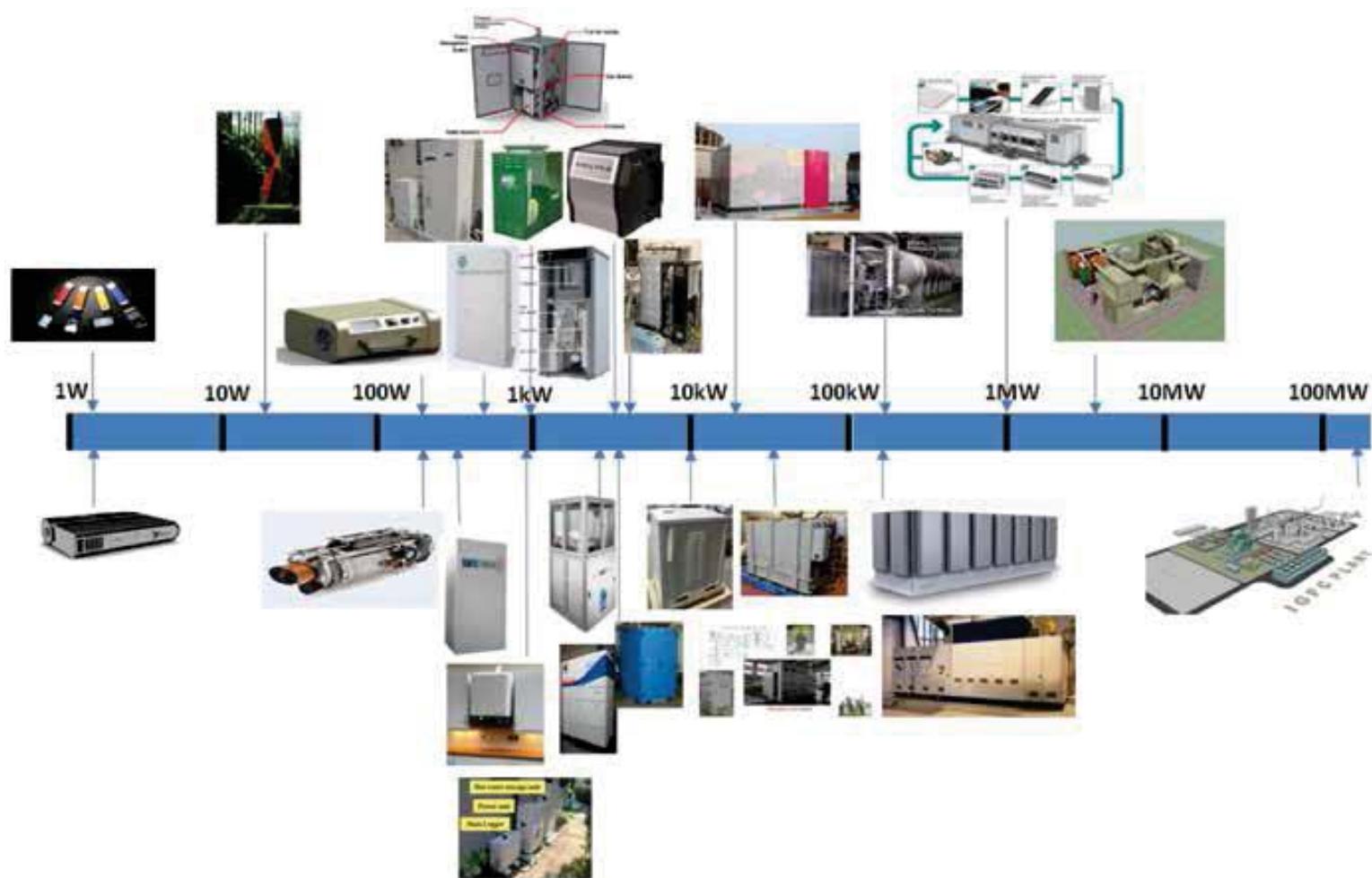
- Joint announcement by 13 companies including automakers and energy companies (Jan 13, 2011)
  - (1) introduction of FCEV in 2015,
  - (2) installation of 100 hydrogen refueling stations in four major metropolitan areas
- “Japan Revitalization Strategy” (June 14, 2013)
  - (1) installation of 100 hydrogen refueling stations in four major metropolitan areas
  - (2) the world's fastest dissemination of FCVs

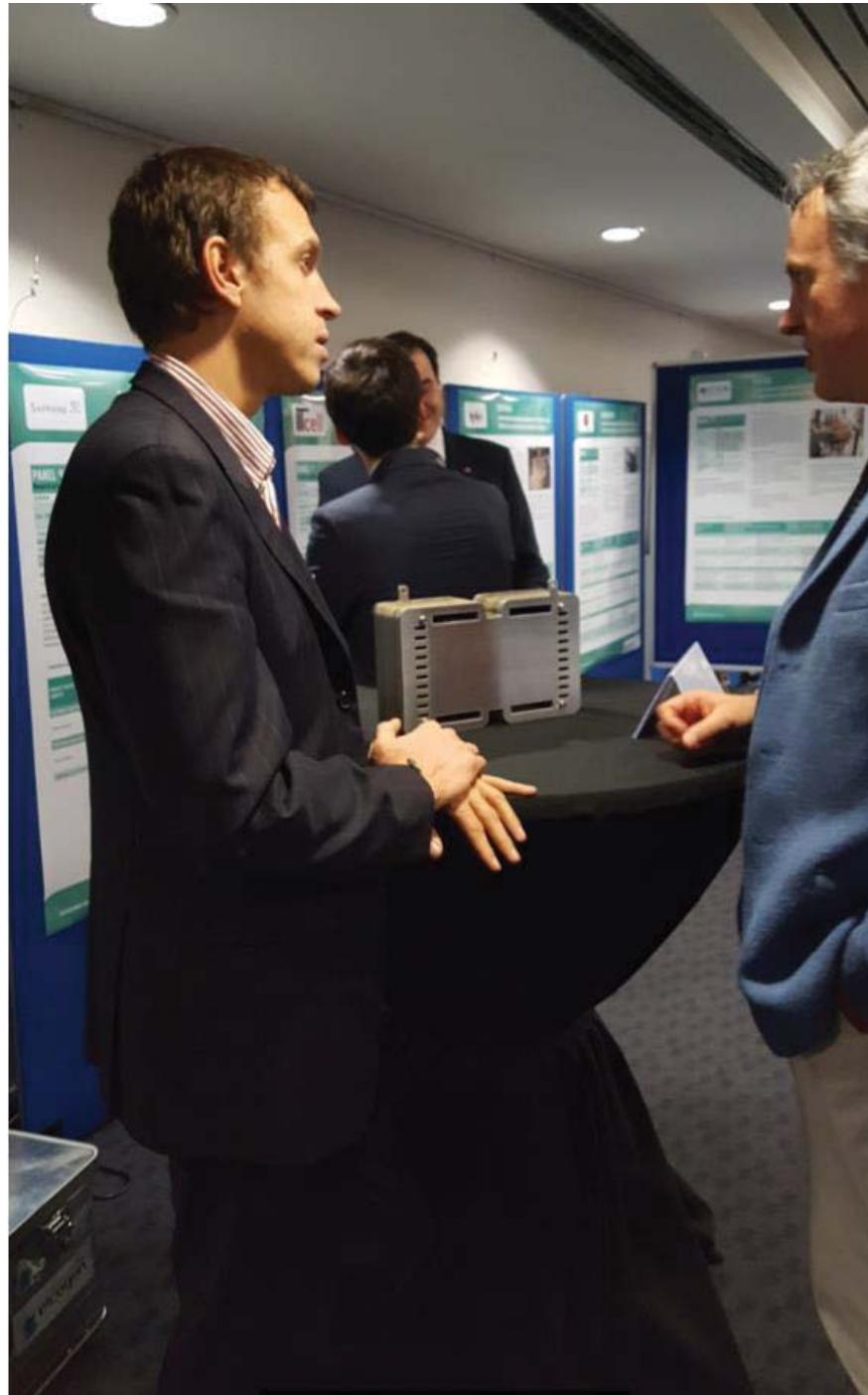
R.Kanarbik, G.Nurk, I.Kivi, P.Möller, K.Tamm ,etc.

$\text{Pr}_{0.6}\text{Sr}_{0.4}\text{CoO}_{3-\delta}|\text{Ce}_{0.9}\text{Gd}_{0.1}\text{O}_{2-\delta}|\text{Zr}_{0.85}\text{Y}_{0.15}\text{O}_{2-\delta}|0.6\text{NiO}-0.4\text{Zr}_{0.85}\text{Y}_{0.15}\text{O}_{2-\delta}$



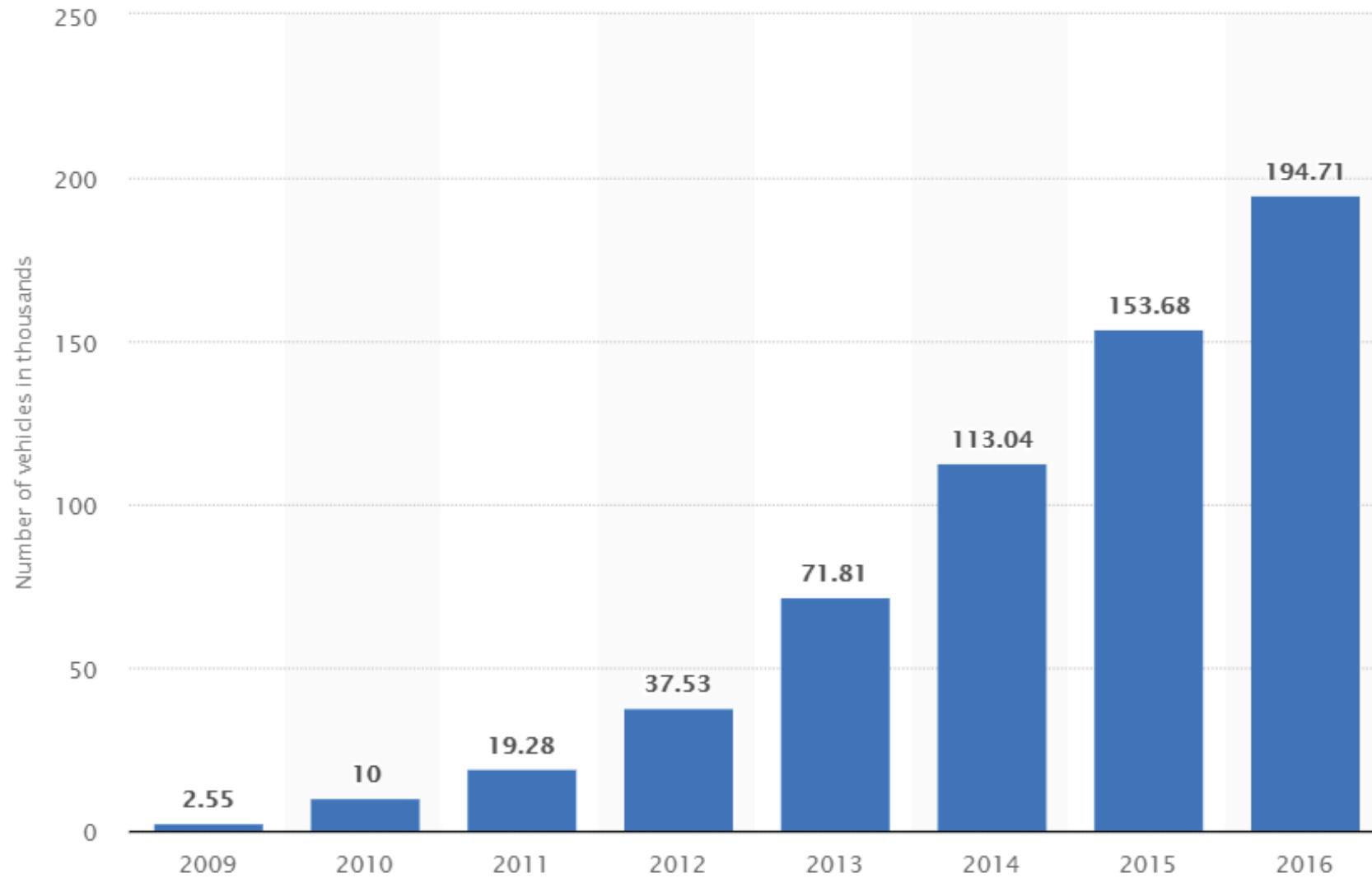
## *SOFC power systems (hardware demonstrators, prototypes and pre-commercial systems up to 200 kW, concepts at 1MW and above)*



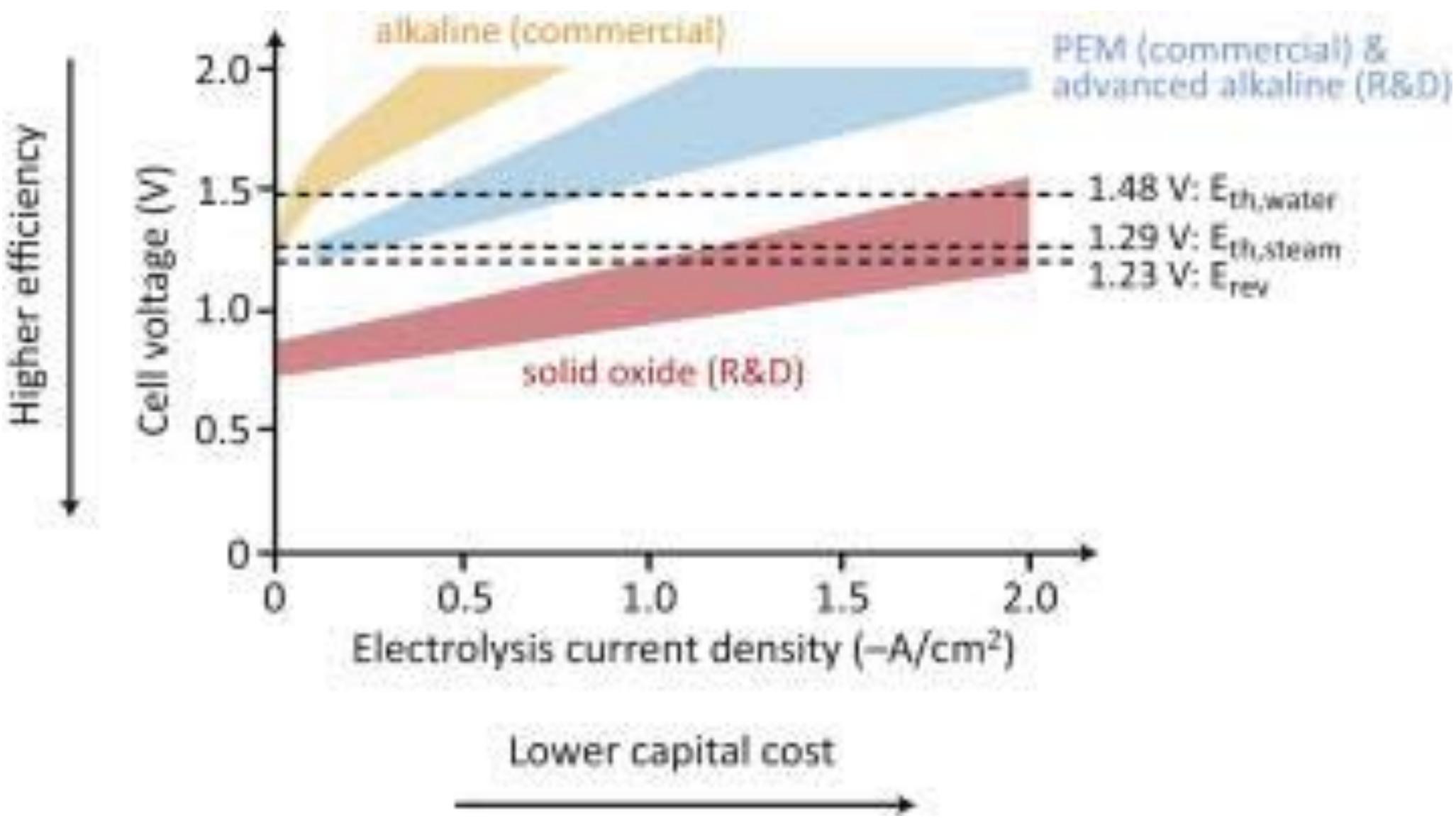


AS Elcogen 1kW SOFC

## Total number of fuel cell vehicles in use (SOFC and PEFC) in Japan in fiscal years 2009 to 2016 (in 1,000s)



The statistic shows the total number of fuel cell vehicles in use (SOFC and PEFC) in Japan in fiscal years 2009 to 2016. In fiscal 2016, the number of fuel cell vehicles in use amounted to approximately 195 thousand, up from about three thousand vehicles in 2009.



Typical ranges of polarization curves for different types of state-of-the-art water electrolysis cells.  $E_{th,water}$  and  $E_{th,steam}$  are the thermoneutral voltages for water and steam electrolysis, respectively.  $E_{rev}$  is the reversible potential for water electrolysis at standard state.

# **H<sub>2</sub>O-st on võimalik H<sub>2</sub> toota kasutades väga erinevaid meetodeid**

- 1) Elektrolüüsil**
- 2) Keemiliselt toestatud elektrolüüsil**, kasutades nn kütuseid (sageli C) hapnik elektroodi poolel. Selline C lisamine võimaldab vähendada elektrienergia kulu ja alandab H<sub>2</sub> omahinda.
- 3) Radiolüüsil** (H<sub>2</sub>O kiiritamine näiteks ära kasutatud tuumareaktorite kütustega). Loodusest tuntud efekt Lõuna-Aafrika kullakaevanduses
- 4) Termolüüsil.** T ≥ 2500 °C H<sub>2</sub>O laguneb otseselt H<sub>2</sub> ja O<sub>2</sub>-ks. T ≤ 2500 °C on vajalikud d-metallkatalüsaatorid.
- 5) Termokeemilised tsüklid.**
  - a. Väävel - iood (S-I) tsükkel T = 950°C → saagis 50% H<sub>2</sub>, I<sub>2</sub> ja polümeriseerunud väävel. Väävel ja I<sub>2</sub> on korduvalt kasutatavad.
  - b. Vase – kloriid-iooni tsükkel T = 530 °C, saagis 43% H<sub>2</sub>.
  - c. Ferrosilicon (ferrosilikooni) method (sõjaväes kasutusel, NaOH, Fe<sub>4</sub>Si<sub>3</sub>, H<sub>2</sub>O) Fe<sub>4</sub>Si<sub>3</sub> + NaOH segatakse balloon, hiljem lisatakse H<sub>2</sub>O. T → 200 °C ja tekib H<sub>2</sub> + H<sub>2</sub>O aur.
- 6) Fotobioloogiline H<sub>2</sub> tootmine.** Kasutatakse erinevaid vetikaid reaktoris.
- 7) Fotokatalüütiline H<sub>2</sub>O lagundamine**, vajalikud fotokatalüsaatorid (neid on väga erinevaid ja palju).
- 8) Biovesiniku meetod** (biomass ja orgaanilised jäätmed lagundatakse gasifitseerimisel, H<sub>2</sub>O reformimisel, bioloogilised ja biokatalüütised protsessid.
- 9) Fermentatiivne H<sub>2</sub> tootmine** (kas valguse käes või ka pimedas) vetikate abil, kaudse biofotolüüsi abil kasutades tsüanobaktereid, fotofermentatsiooni, anaeroobset fotosünteesivaid baktereid ja pimedas fermentatsiooni jne.
- 10) Kasutatakse rakuvaba sünteetilist ensümaatilist biotransformatsiooni rada (SyPaB) ehk glükoosi oksüdeerimist H<sub>2</sub>O kui oksüdeerijaga (2007); see reaktsioon neelab keskkonnast hajutatud soojust (2009). Töötati välja ka tselluloosist H<sub>2</sub> tootmismeetod.**
- 11) Biokatalüütiline elektrolüüs** (elektrolüüs mikroobide abil), mida kasutatakse mikroobkütuseelemendis.

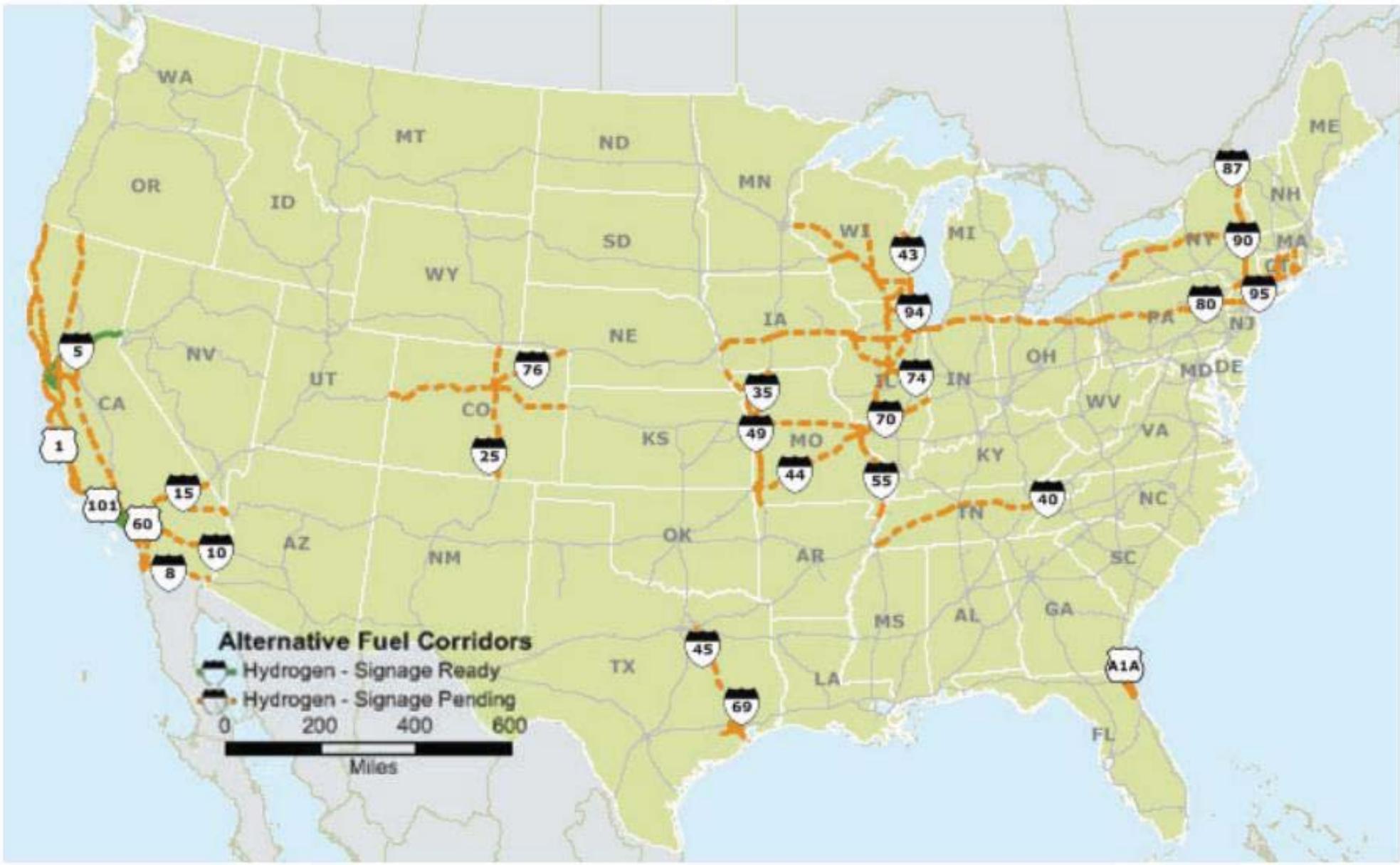


Figure 6: The Federal Highway Administration's Hydrogen Refueling Map, Part of the National Alternative Fuel and Electric Charging Network

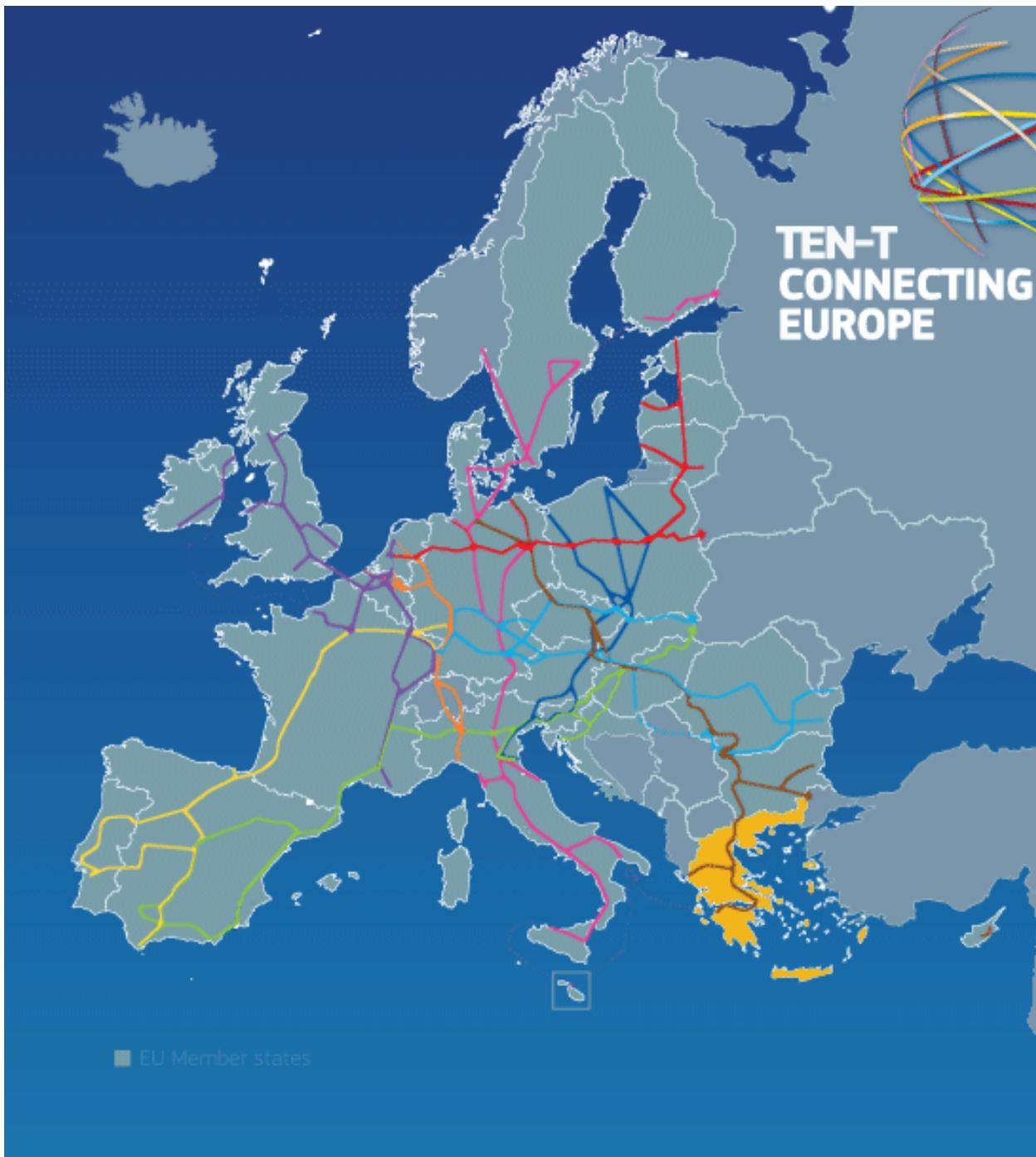
Nikola also detailed plans for a North American network of hydrogen fueling stations to support the Nikola One trucks. The web of stations —56 are planned initially — will eventually balloon to 364 stations. The first stations will start construction in January 2018 and begin opening in late 2019.



Hydrogen fuel for the stations will come from solar hydrogen farms owned by Nikola, the company said. The farms are each expected to produce more than 100 megawatts of power using electrolysis and will allow the company more pricing flexibility without having to make long-term hedges against diesel, Milton said.

Nikola also exhibited its 107-kilowatt-hour lithium battery pack, which is designed to give its Nikola Zero electric utility task vehicle more than 300 miles of range on a single charge. The company said the 1,000-pound, patent-pending battery can also be inserted into other vehicles starting next year.





## H2NODES EVOLUTION OF THE HYDROGEN CORRIDOR

Location of the proposed action along the North Sea - Baltic TEN-T core network corridor

new HRS by H2Nodes

additional H2Nodes activity locations

associated partner cities

existing HRS on the corridor



SUPPORTING EXTENDED PARTNERSHIP ALONG THE CORRIDOR FROM FINLAND VIA THE COUNTRIES AT THE SOUTH SIDE OF THE BALTIC SEA TO THE NETHERLAND AND BELGIUM AT THE NORTH SEA.

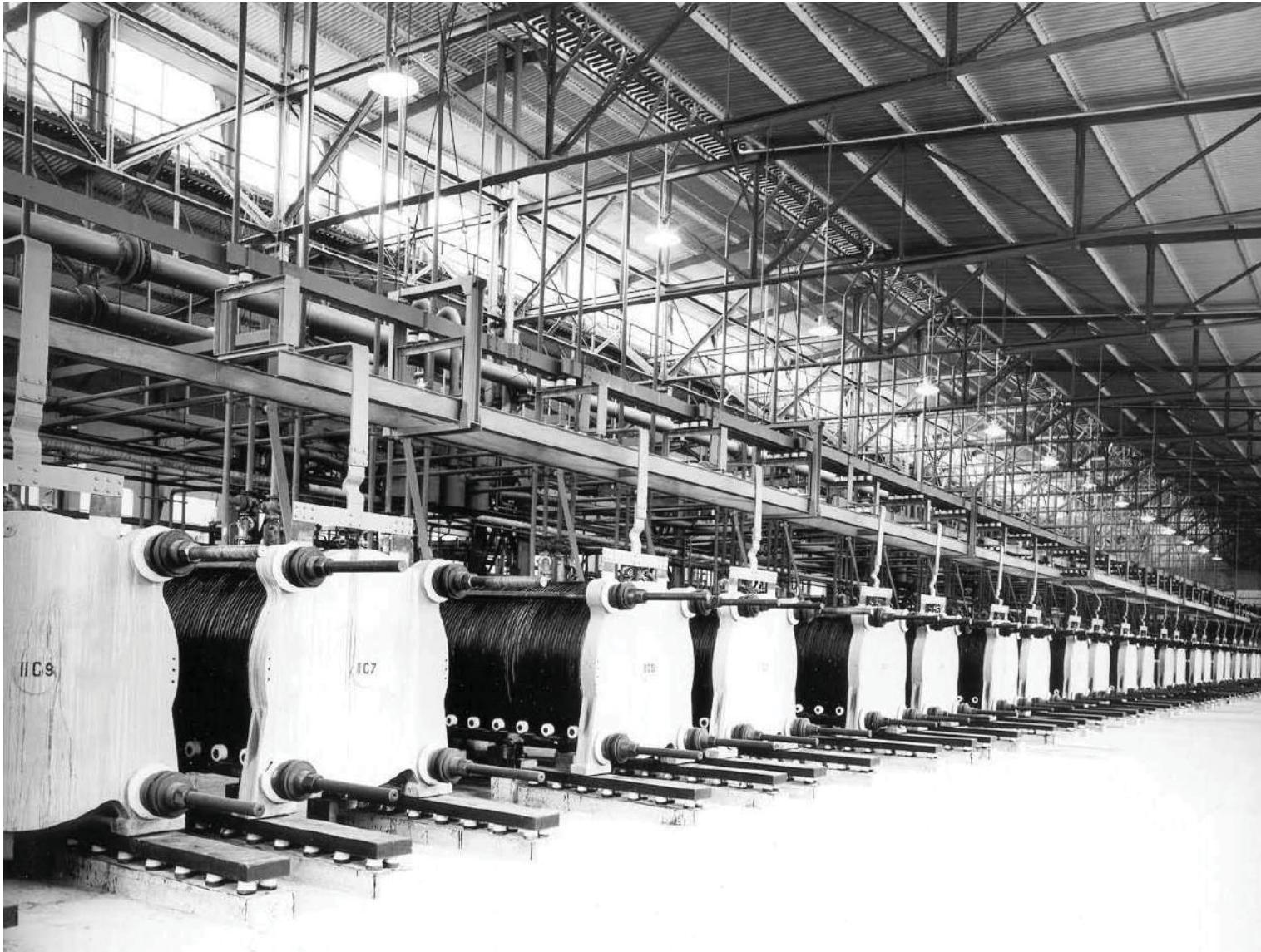
**Euroopa Liidu vesiniku tanklatega varustatud maanteevõrgu moodustavad praegusel hetkel (233) erinevates riikides H<sub>2</sub> tankimisjaamad. Kõige rohkem vesiniku tanklaid on Saksamaal (41 jaama).**



# Norsk Hydro leeliselise elektrolüüdiga elekrttolüüsrite jaam (150 MW; 70 tonni H<sub>2</sub> päevas).

Norsk Hydro 30000Nm3/h (150 MW)  
Elektrolüüsrid (1947-1990)

Ühendatud vesinik-hüdro elektrijaam komplekslahendus  
Tootis 70000kg vesinikku päevas



# PEM elektrolüüs, mis töötab 30 bar (Hz) rõhu all.



GHW on välja töötatud  $500 \text{ kW}_{\text{el}}$ , 30 bar rõhul leeliselise PME (pressure module electrolyzer) elektrolüüseri

Võimaldab väga kiiret (sekund – minut) koormuste vaheldumist (võib töötada 10-120% nominaalväärtsuse vahemikus)

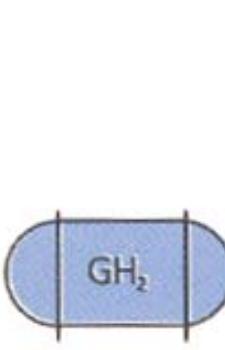
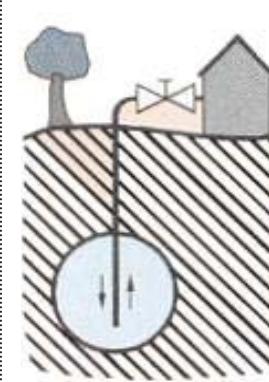
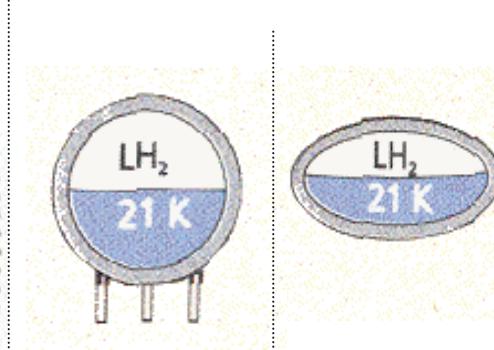
1MW suurune moodul mahub ära alla  $1 \text{ m}^2$  suurusele pinnale

1  $\text{Nm}^3 \text{ H}_2$  tootmiseks kulub 4 kW elektrit  
(umbes 45 kW elektrit 1 kg  $\text{H}_2$  tootmiseks)

# Biggest 1.1 MW (Ballard) hydrogen fuel cell near Toyota headquater in California (Los Angeles).



# Storage of hydrogen

Pressure	Liquid	Chemical			
Gas storage	Cryogen storage	Methanol a.o.	“Solid Gas”		
			metal hydride storage		
					
mobil vessel storage up to 70 MPa	underground storage seasonal storage	large scale storage seasonal storage	vehicle tank liquefied hydrogen	vehicle tank methanol	stationary/mobile/ portable storage



# Acknowledgement

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DEVELOPMENT FUND



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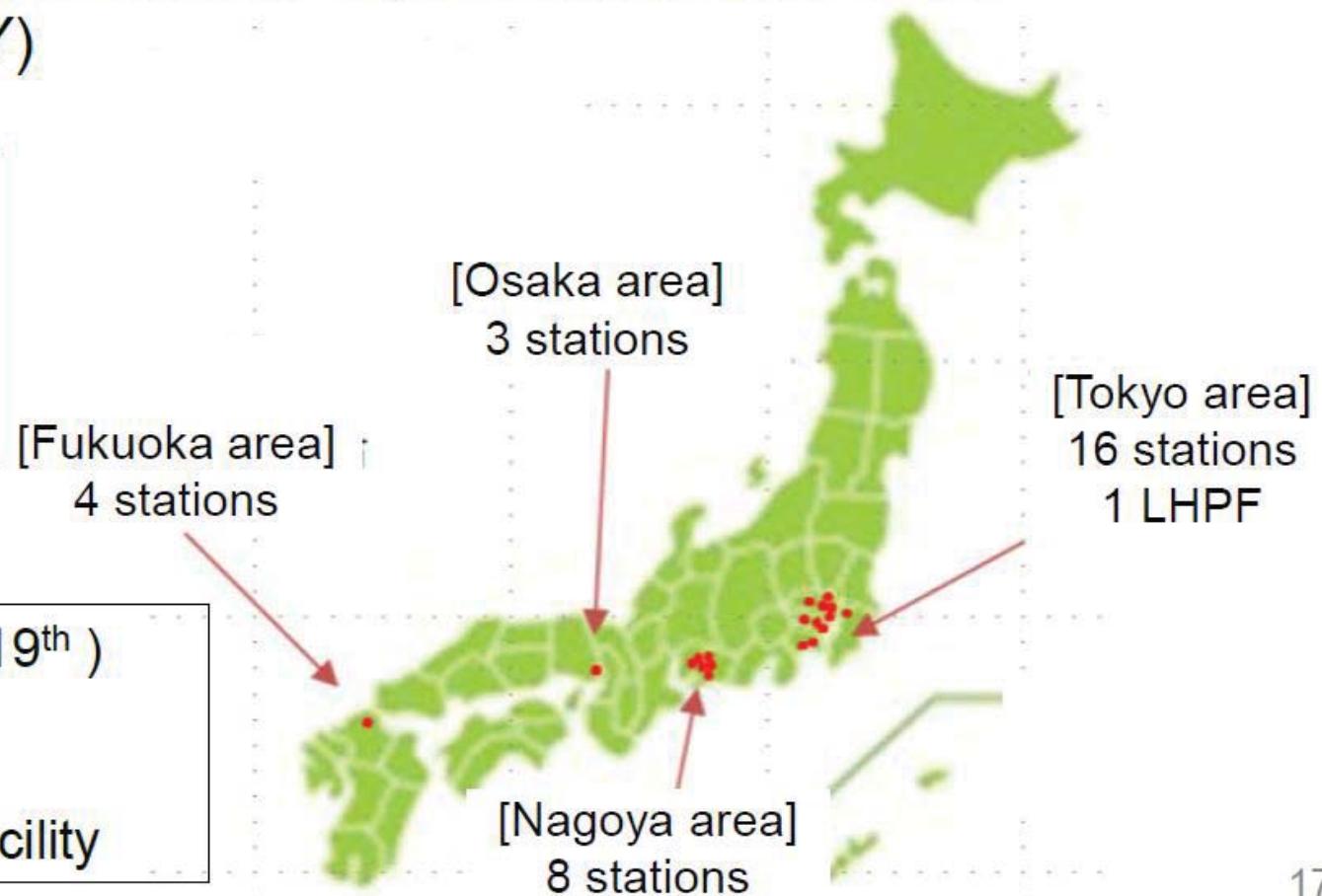
## 5. Promotion of HRS Installation



- Prior to market introduction of FCEVs (2015), 100 HRSs will be installed in 4-major-populated-areas (Tokyo, Aichi, Osaka, Fukuoka)
- METI subsidizes about 50% of HRS installation cost (2014FY 7.2 billion JPY)

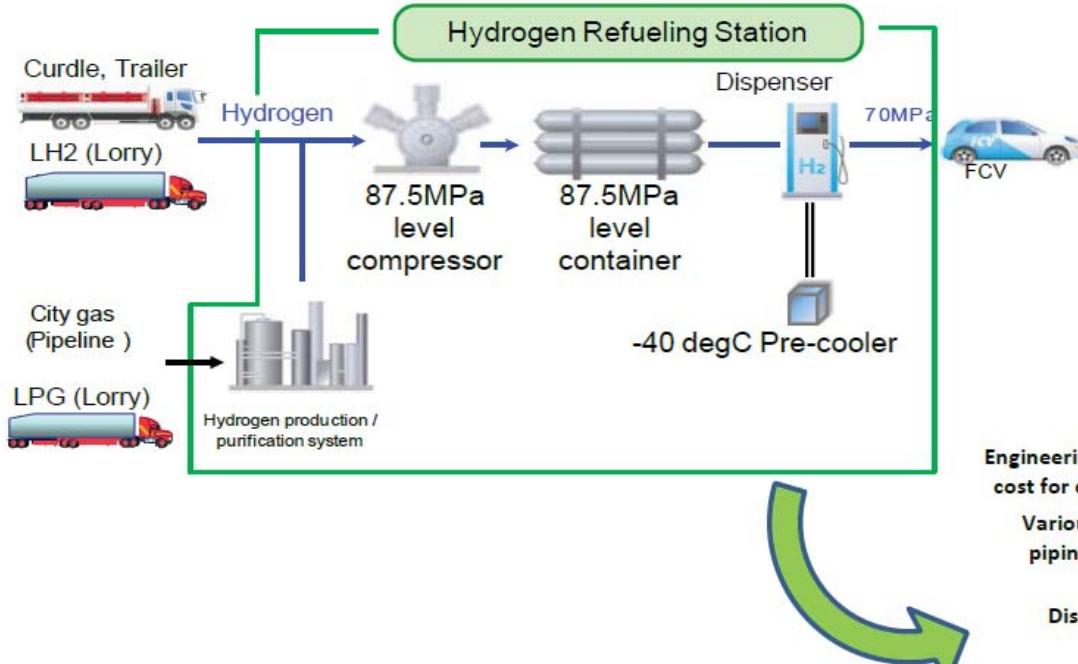
The third round for the application to hydrogen station installation in 2014 is now under process.

Status of HRSs (as of June 19<sup>th</sup> )  
Budget secured:  
➤ 31 stations  
➤ 1 Large H<sub>2</sub> Production Facility

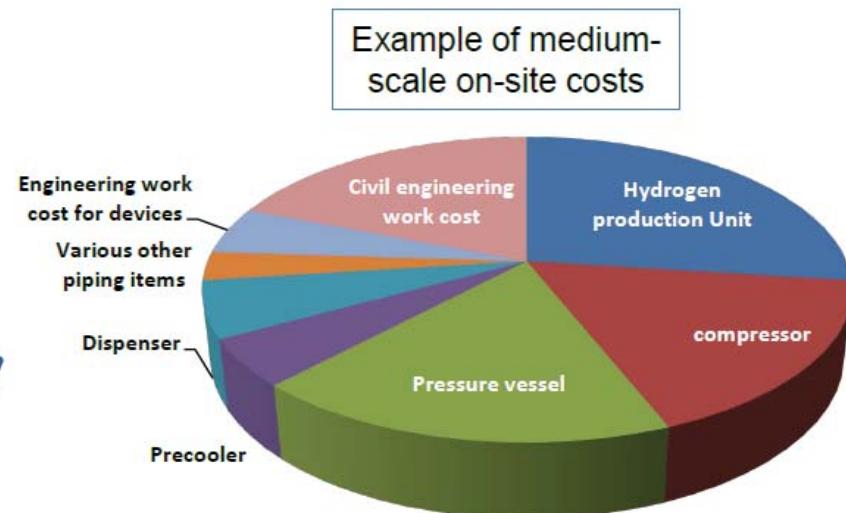


## 6. NEDO's Program ~ R&D on low cost equipment for HRS ~

- The present cost of supply equipment is 500 to 600 million yen, which is a major problem.
- The goal is to lower the cost of H<sub>2</sub> refueling stations.
- Cost reduction can be achieved by deregulation, mass production and simplification of system components.



**Cost breakdown for hydrogen refueling station**



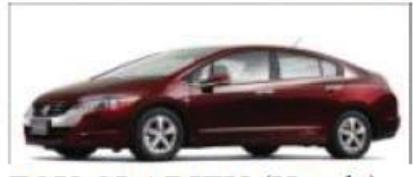
## 4. FCEV/Hydrogen Infrastructure Projects in Japan ~ FCVs & FC Buses Served for JHFC3 ~



FCHV-adv (Toyota)



X-TRAIL FCV (Nissan)

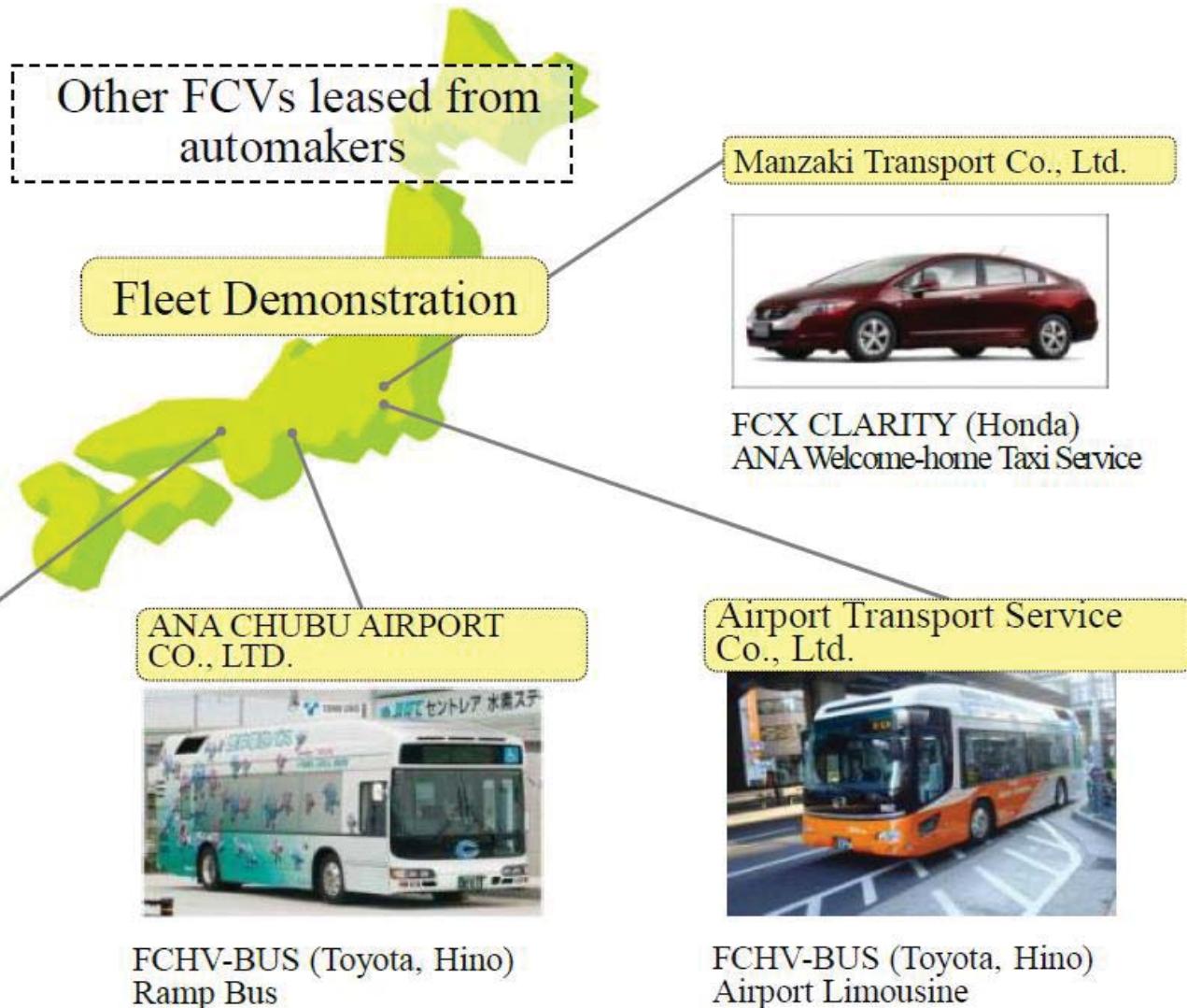


FCX CLARITY (Honda)

New Kansai International Airport Co., Ltd.

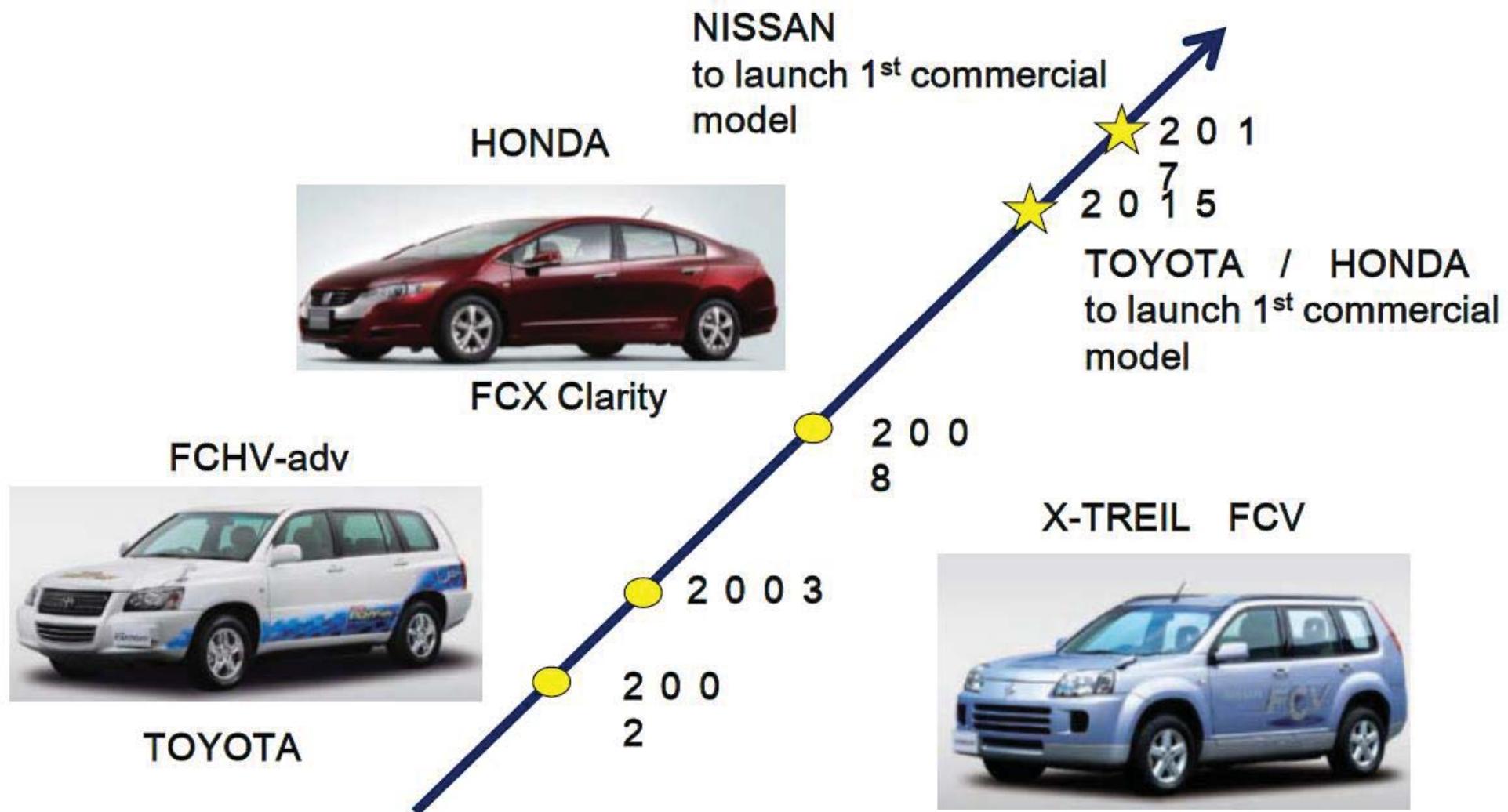


FCHV-BUS (Toyota, Hino)  
Shuttle Bus



### 3. FCV and HRS Deployment

#### ~ History of Japanese FCEV development ~



## Fuel cell cars in production

2007 - [Honda FCX Clarity](#) - hydrogen fuel cell

2014 - [Hyundai ix35 FCEV](#) [2]

2015 - [Toyota Mirai](#) - production version of the FCV concept car



## Sensitivity Analysis: 5 kW PEM System Cost (1,000 Production Volume)

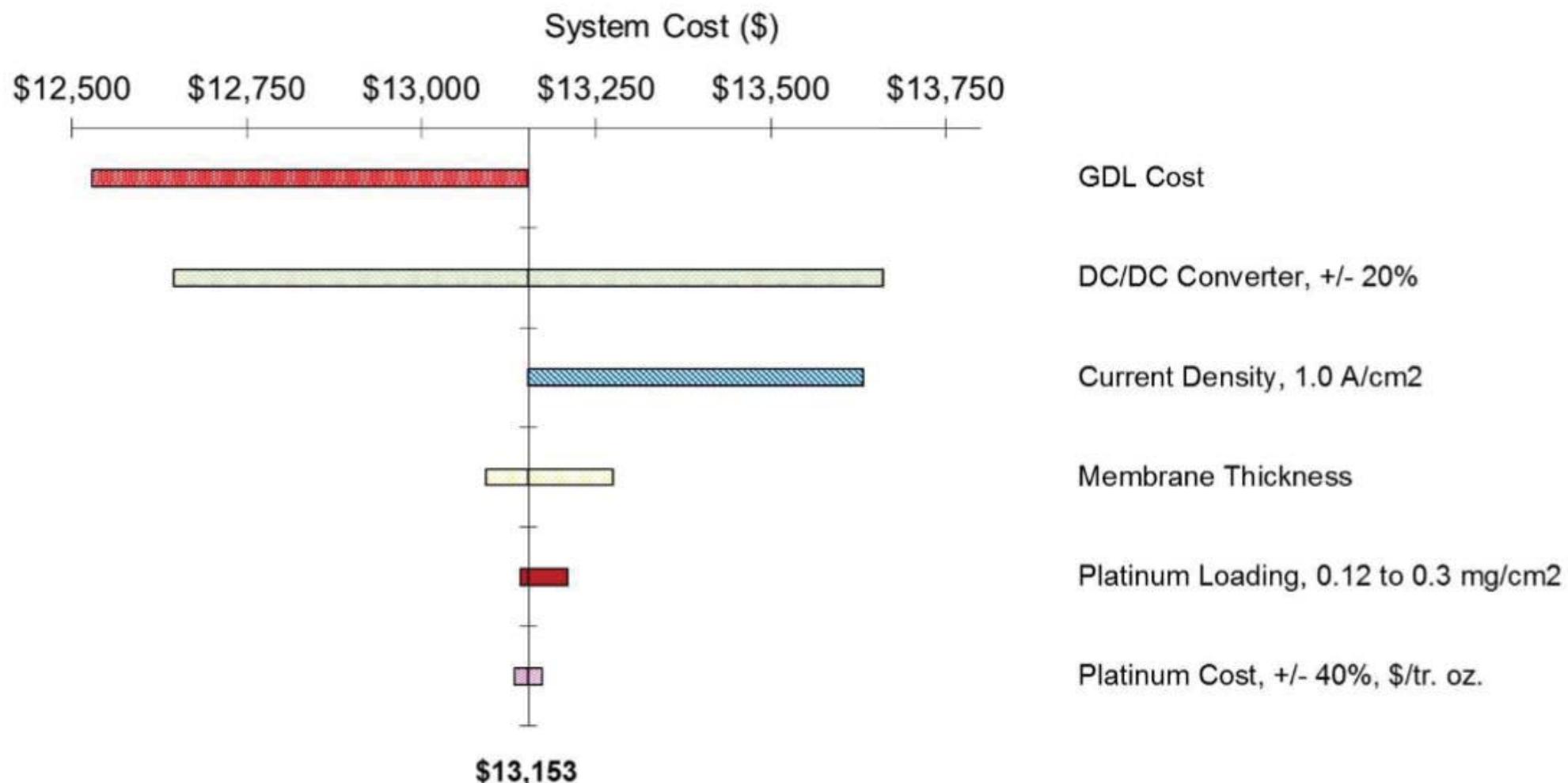


Figure 8-1. PEM sensitivity analysis: 5-kW system cost – 1,000 production volume

## Sensitivity Analysis: 5 kW PEM System Cost (10,000 Production Volume)

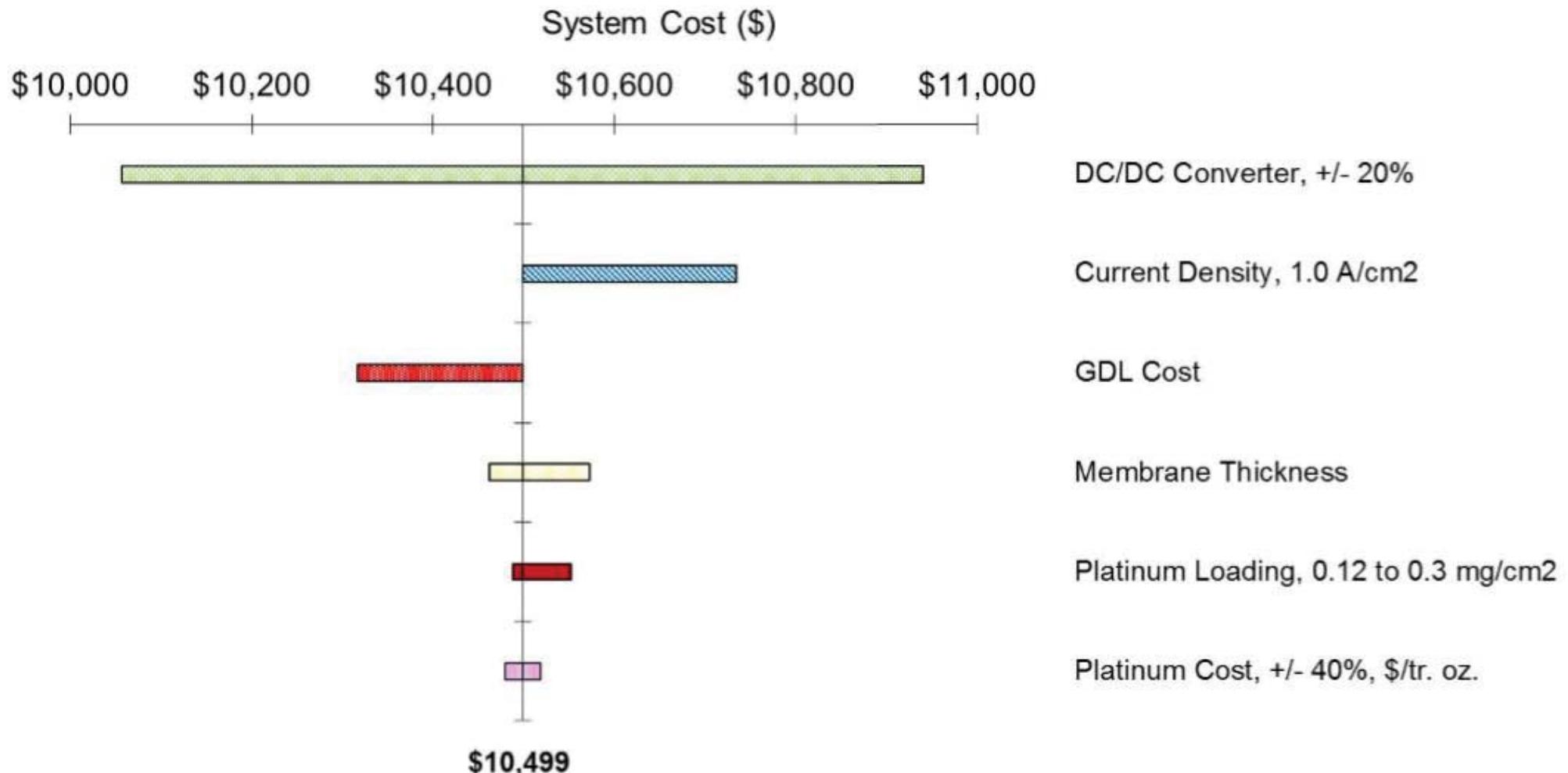


Figure 8-2. PEM sensitivity analysis: 5-kW system cost – 10,000 production volume

Table 1  
Input for calculation of H<sub>2</sub> production cost

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SOC stack	2100 US\$/m <sup>2</sup> cell area
Investment cost	6300 US\$/m <sup>2</sup> cell area <sup>a</sup>
Interest rate	5%
Depreciation time	10 years
Operation time	5 years
Demineralized water cost	2.3 US\$/m <sup>3</sup>
Electricity price	1.3 US¢/kWh (3.6 US\$/GJ)
Cell temperature	950 °C
Cell voltage	1.48 V
H <sub>2</sub> O utilization in the SOC stack	37%
Energy loss in heat exchanger	5%

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<sup>a</sup>A 5 kW plant based on SOFC technology is predicted to cost 350–550 US\$/kWe [12]. Assuming a power output of 1 W/cm<sup>2</sup> this corresponds to an investment cost of 3500–5500 US\$/m<sup>2</sup> cell area.